

Work Order ID 109053

Thursday, November 07, 2013 2:26:14 PM

109053

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Item ID: D2965

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cap

Start Date: 11/7/2013 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/7/2013 Req'd Qty: 1.00 *1*

Customer:

Reference: repaint *REWORK*

Approvals: Process Plan: *mf* Date: *11-07*

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D2965

Rev B

210 Black Sandtex(Ref:43.5.7) per QSI005 4.3 0.00

210

Powdercoat

Memo

0.00

Powder Coating

pull from stock d2965 x 1 b80089

scuff lightly and powdercoat black sandtex

1 x 13-11-7 **DAS 34 9.89**

220 QC3- Inspect Part Finish 0.00

220

QC

Memo

0.00

Quality Control

1 x 13/11/09

230 Identify as per dwg & Stock Location: *EP-001* 0.00

230

Packaging

Memo

0.00

Packaging

1 x 13/11/09

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Thursday, November 07, 2013 2:26:14 PM

Item ID: D2965

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Cap

Stop ***NS2***Start Date: 11/7/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/7/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: repaint

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***QC: Date: SPC (Y/N): Date: Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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240

QC21- Final Inspection - Work Order Release

0.00

240

QC

Memo

0.00

Quality Control

[Signature] / RM 13/11/11
MF
13-11-08

Picklist Print

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Work Order ID: 109053

Parent Item: D2965

Parent Item Name: Cap

Start Date: 11/7/2013

Required Date: 11/7/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: A00.05.31New Issue EC
IPP Rev:Added Turning as per Rev B 06-12-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2965 Cap		Manufactured	No				Each	47.0000		1			

Location

Loc Qty

Loc Code

FP001

80089

99551

14

33

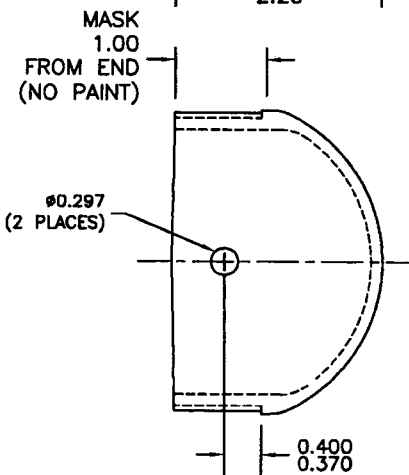
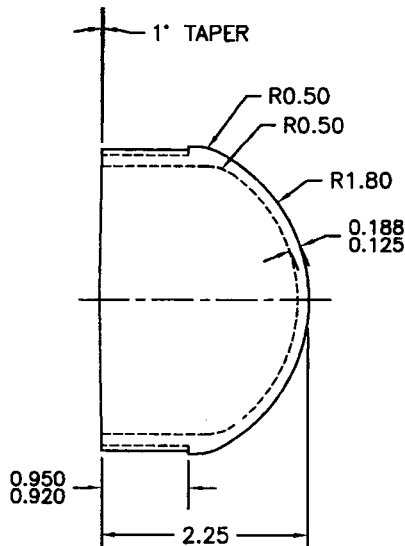
MF 13-11-07

DART

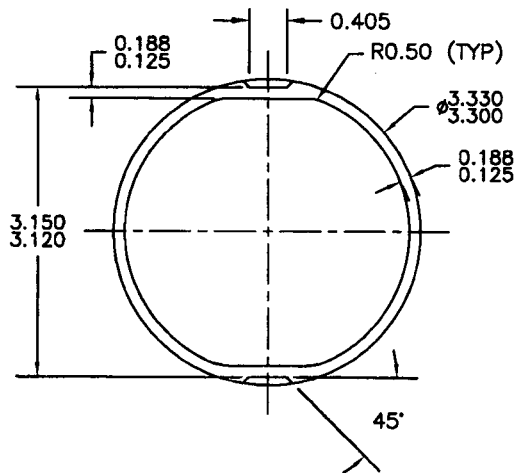
RELEASED

06.12.12

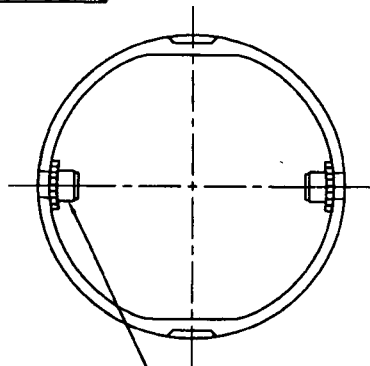
DESIGN	PH	DRAWN BY	PH	DART AEROSPACE USA, INC.	
CHECKED		APPROVED		PORT HADLOCK, WA	REV. B
DATE	06.11.01	DRAWING NO.	D2965	SHEET 1 OF 2	
		TITLE	CAP	SCALE	
				1:2	
A	00.02.24	NEW ISSUE			
B	06.11.01	ADD - 3 CAP			



D2965 CASTING DETAIL



D2965 FINISH DETAIL



D2965 CAP

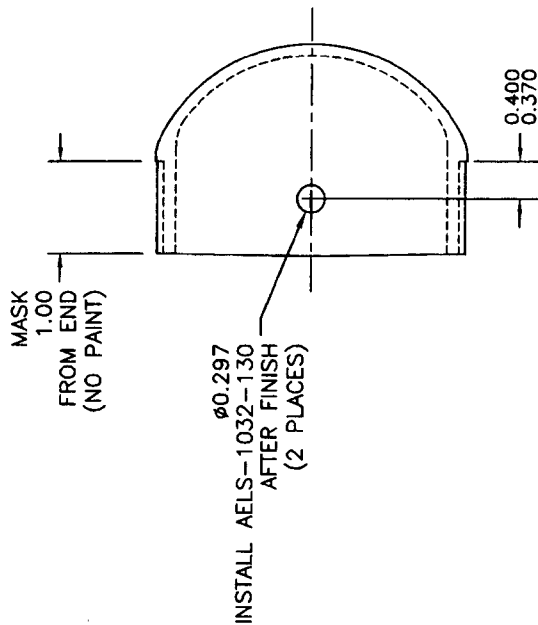
- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES



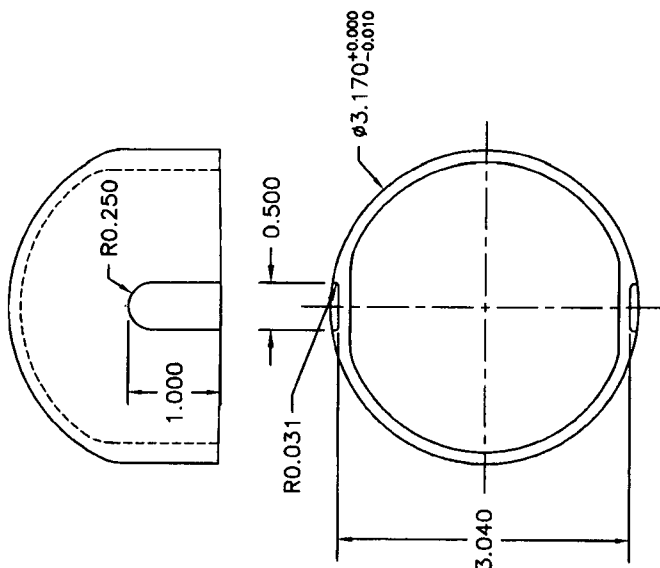
DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2965	REV. B SHEET 2 OF 2
DATE 06.11.01	TITLE CAP		SCALE 1:2

RELEASED

06.12.02 *[Signature]*



D2965-3 FINISH DETAIL



D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

- D2965-3 CAP
- 1) MATERIAL: MAKE FROM D2965 CAP
2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) ALL DIMENSIONS ARE INCHES

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